

Date: Monday, 6/5/2006 11:00:43 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 27401					
Estimate Number	: 11865					
P.O. Number	: N/A		Part Number	: D23971		
This Issue	: 6/5/2006	S.O. No. : N/A	Drawing Number	: D2397 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 27312		Material	: N/A		
Written By	: <i>Seq 1 Comment Below</i>		Due Date	: 6/12/2006 Qty: 10 Um: Each		
Checked & Approved By	: <i>JF 06/06/06</i>					
Comment	: Est. A/S 12.15 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2397	Cushion
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Comment: Qty.: 0.6750 sf(s)/Unit Total : 6.7496 sf(s)

D2397 1/16" NEOPRENE BATCH: *B 16919*

SB 06/06/06 CO

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

H.M 06/06/06 CO

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 06/06/06 CO

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: *G1*

SB 06/06/06 CO

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

SB 06/06/07 CO

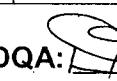
Job Completion



U 06-06-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

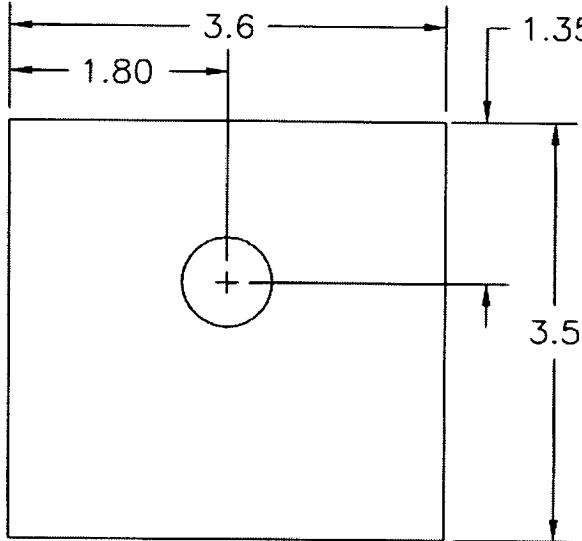
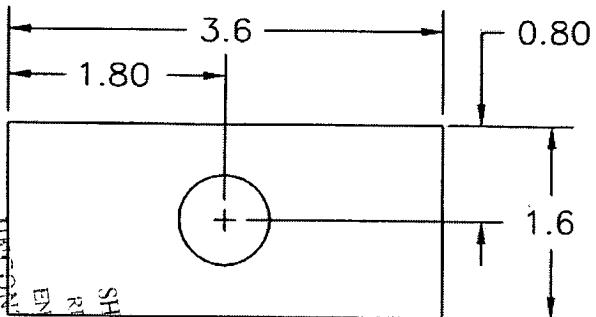
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/06/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN BY BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>RE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2397
DATE 98.12.03	TITLE	REV. C SHEET 1 OF 1
	RUBBER CUSHION	SCALE 2:3
A	95.03.22	NEW ISSUE
B	96.02.16	ADDED D2397-3
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5

RELEASED
(98.12.14 *KE*)**SUPERSEDED BY**
[Empty box]**UNDER REVIEW**
01/03/95 *DP*
~~DESIGN OK, BUT CHECK
WITH JTS BEFORE
MANUFACTURE~~
DP 04.11.95D2397-5
CUT USING DT8198D2397-3
USING DT8199

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2740

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK

(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED